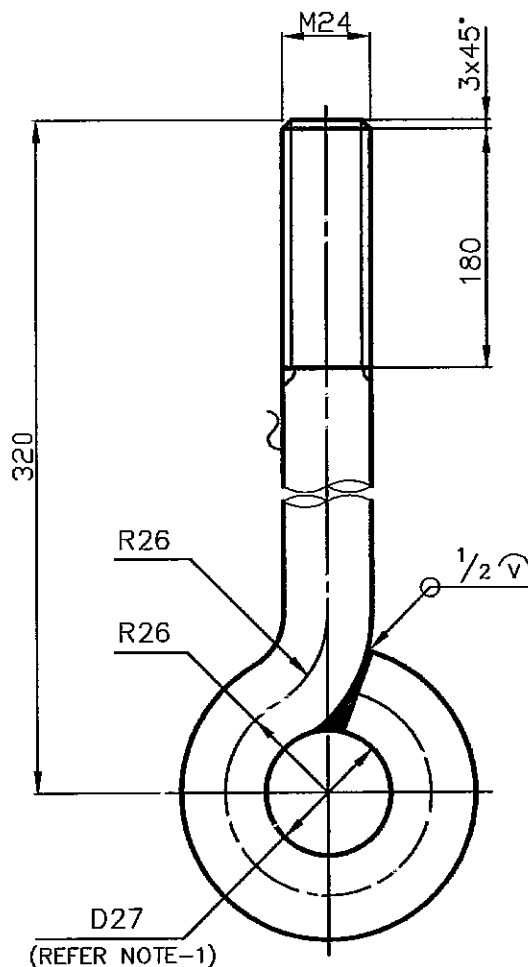


FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING
MANUFACTURE REFER PLANT STD. NO. TP 023 0299.

REV	DATE	ALTERED
		CHD & APPD

6.3/2/



NOTES:

1. INSIDE TO BE BORED TO MAINTAIN D27 THROUGHOUT.
2. ELECTRODE TO BE USED IS E-7018.

VARIANT NUMBER	ROUND D25; L=480		15 339 139	C		1.850
			SA 105			
	DESCRIPTION	STD	MATERIAL CODE	A/C/P	UNIT	UNIT WEIGHT
			MATERIAL SPECN			QUANTITY

 Bharat Heavy Electricals Ltd UNIT: HIGH PRESSURE BOILER PLANT TIRUCHIRAPALLI - 620014 361-258		DRN	M.CHELLAM	SIGNATURE	DATE
		CHD	R.KARUNANITHI	<i>[Signature]</i>	27/03/04
		APPD	S.KANNAN	<i>[Signature]</i>	27/3/04
DEPT FBC/HRSG PE/BM	ALL DIMENSIONS ARE IN MM	PROJECTION 	SCALE N.T.S	WEIGHT (Kg) 1.850	REF TO ASSY / OLD DWG —
CODE 1322					
TITLE FOUNDATION BOLT M24			DRAWING NO : 4-81-005-80370		REV 00